



IPB TFOI-08 (A)
(1 OF 1)

**LOWER FRAME ASSEMBLY
IPBTF01-08 (A) (SH. 1 of 3)**

KEY NO.	PART NO.	DESCRIPTION	QTY.
1	1L02	LOWER ARM RIGHT	1
2	1L01	LOWER ARM LEFT	1
3	1L06	FRONT CROSS MEMBER	1
4	1L05	MIDDLE CROSS MEMBER	1
5	1L04	FRONT CROSS MEMBER	1
6	1L03	LEFT ROD SUPPORT	1
7	1L20	RIGHT ROD SUPPORT	1
8	1L09	BEARING TUBE	2
9	1L07	ROD CLAMP	2
10	1L08	BALL HOLDER	2
11	P0158	SEAL, BRG	4
12	1L19	SWITCH COLLAR	1
13	1L21	LIFT STUD	1
14	1L18	BOTTOM PLATE	1
15	P0147	CYLINDER	1
16	P0148	CYLINDER	1
17	P0157	BEARING, LINEAR	4
18	P0150	CYLINDER	1
19	P0151	BRKT, PIVOT	1
20	P0152	REGULATOR	1
21	1X16	CYLINDER CROSS BAR	1
22	P0079	SWITCH, PB	1
23	1X24	SWITCH ACTUATOR	1
24	1X25	SWITCH ACTUATOR HOLDER	1

**LOWER FRAME ASSEMBLY
IPBTF01-08 (A) (SH. 2 of 3)**

KEY NO.	PART NO.	DESCRIPTION	QTY.
25		7/16-20 X 1 1/4" SHCS	1
26		10-32 X 7/8" SHCS	4
27	P0005	FITTING, BARB	2
28	P0091	FLOW CONTROL	1
29	P0090	COUPLING	1
30	P0089	BUSHING	1
31	1L80	WAYCOVER, BELLOW (OPTIONAL)	1
32	P0086	CLEVIS	1
33	P0116	ELBOW, MALE 3/8TUx3/8NPT	1
34	P0153	CONN, MALE 3/8TUx3/8NPT	1
35		6-32 X 3/8" PHS	4
40	P0044	BALL, STEEL 1/2 DIA	2
41	P0129	BARB FITTING	1
43	P0490	SHAFT, GROUND 3/4x20.75	2
44		1/2 x 1 3/4" DOWEL PIN	2
45		10-32 X 1 3/4" SHCS	4
46		10-32 X 1" SHCS	16
47		10-32 X 3/4" SHCS	4
48		10-32 X 3/16" SS	1
49		#10 WASHER	4
50		1/4-20 X 5/8" SHCS	8
51		1/4-20 X 2 3/4" SHCS	4
52		10-32 X 5/8" SHCS	2
53		3/16 X 1 1/4" DOWEL PIN	1

**LOWER FRAME ASSEMBLY
IPBTF01-08 (A) (SH. 3 of 3)**

KEY NO.	PART NO.	DESCRIPTION	QTY.
54		1/4-20 X 1 1/4" SS DOG PT.	2
55		1/4-28 X 1" SHCS	4
56		1/4-20 JAM NUT	2
57		10-32 1 1/8" SHCS	4
58		10-32 X 1" SHCS	16
59		5/16-18 X 3/4" SHCS	2
60		5/16" SPLIT WASHER	2
61		5/16" FLAT WASHER	2
62	P0283	REDUCING NIPPLE	1
63	P0298	TEE	1
64	P1361	GAGE	1
65	P0130	FITTING	1
66		1/4-20 X 1 1/4" SHCS	2
67	P0797	HUMPHREY, SQU	1
68	P0798	CONTROL, FLOW	1
69	P0799	CONTROL, FLOW	1
70		10-32 X 3/16" SHCS	1
71		#10 FLAT WASHER	2
72		#10 SPLIT LOCK WASHER	2
73		10-32 X 3/4" SHCS	2
74	P0541	FITTING	2
75		1/4" X 1/2" DOWEL PIN	2