



**Figure 10: TF01-09 LOWER FRAME ELECTRICAL ASSY**

**IPBTF01-09 LOWER FRAME ELECTRICAL ASSEMBLY PARTS LIST**  
**IPBTF01-09 (SH. 1 of 2)**

KEY NO.	PART NO.	DESCRIPTION	QTY.
1	IL10	RIGHT SIDE RAIL	1
2	1L11	LEFT SIDE RAIL	1
3	1L14	SWITCH PLATE	1
4	1L22	SWITCH MOUNT	1
5	P0005	BARB FITTING	5
6	P0019	TOGGLE VALVE	1
7	P0079	PUSH BUTTON SWITCH	4
8	P0080	BEZEL	6
9	P0081	GREEN BUTTON	2
10	P0082	YELLOW BUTTON	2
11	P0083	FLAT MICRO SWITCH	1
12	P0106	ROLLER MICRO SWITCH	1
13	P0117	TOGGLE VALVE	1
14	P0265	(START PRINT CYCLE) DECAL	2
15	P0419	RED LIGHT	1
16	P0526	(WORKHOLDER POSITION) DECAL	1
17	P0527	(PUSH TO DISABLE) DECAL	1
18	P0528	(EMERGENCY) DECAL	1
19	P0718	BARB TEE FITTING	1
20	P0993	(JOG PRINT) DECAL	1
21	P6207	E-SWITCH	1
22	P6208	E-SWITCH BASE	1
23		1/4" LOOP CLAMP	8

**LOWER FRAME ELECTRICAL ASSEMBLY  
IPBTF01-09 (SH. 2 of 2)**

KEY NO.	PART NO.	DESCRIPTION	QTY.
24		3/16" LOOP CLAMP	1
25		5/16" LOOP CLAMP	1
26		3/8" LOOP CLAMP	2
27		2-56 X 3/8" PHS	6
28		4-40 X 1/2" SHCS	4
29		#4 WASHER	4
30		6-32 X 3/8" BHS	8
31		6-32 X 3/8" SHCS	2
32		#4 LOCK WASHER	4